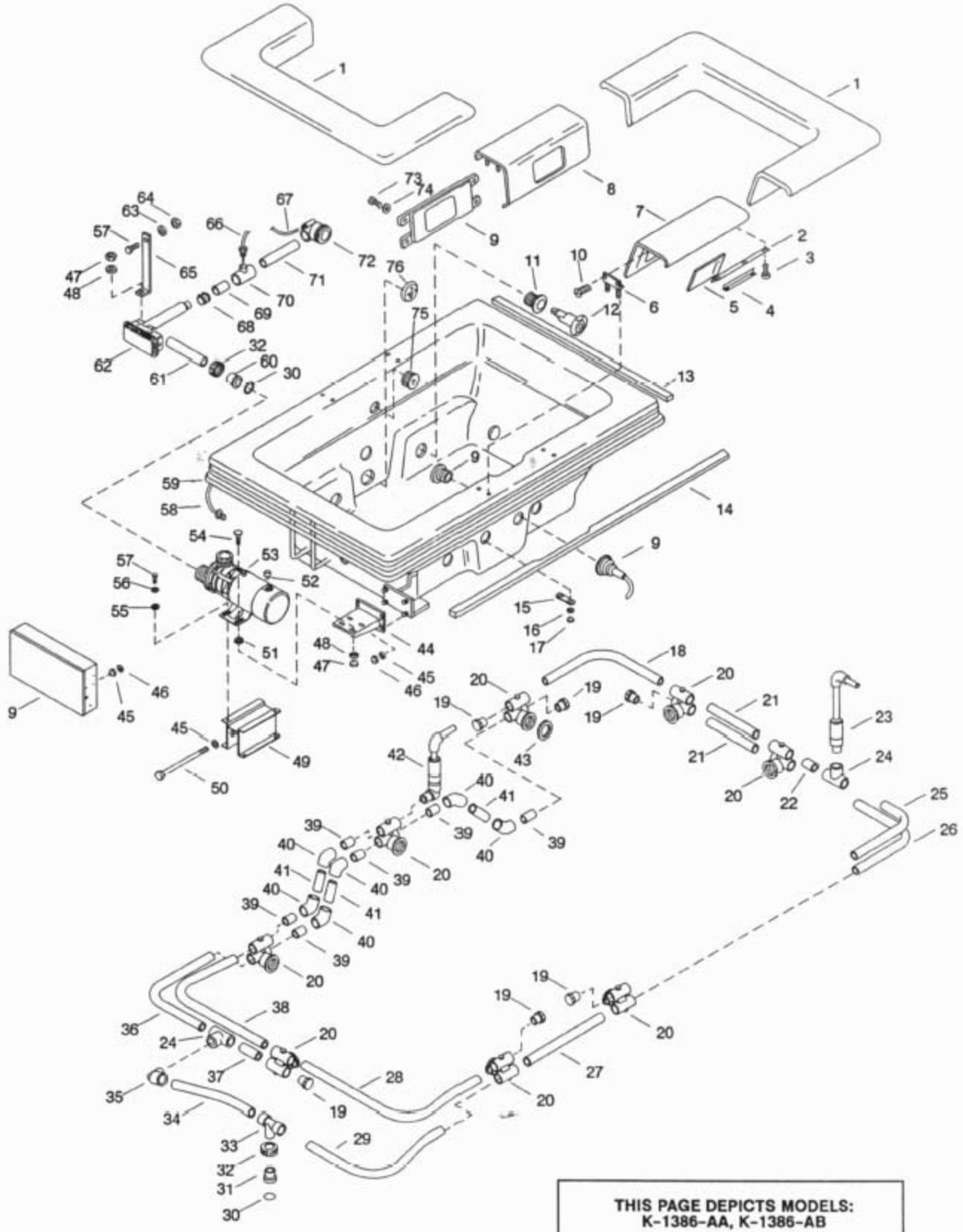


THIS PAGE DEPICTS MODELS:
K-1386-AA, K-1386-AB

SERVICE PARTS

ITEM NO.	PART NO. REV. AA	PART NO. REV. AB	PART NO. REV. AC	DESCRIPTION
1	66554	66554		Pillow Assembly
2	69963	69963		Overflow Bracket, Long
3	69962	69962		Screw
4	69948	69948		Overflow Bracket, Short
5	69947	69947		Overflow Door
6	64394	64394		Bracket
7	65491	65491		Console Assembly (with 2,3,4&5)
8	65470	65470		Control Console
9	111591■§	111591■§		Control Assembly
10	66463	66463		Screw
11	67429	67429		Jet Flange
12	K-9698■‡	K-9698■‡		Trim Kit
13	66466	66466		Wood Strip
14	66465	66465		Wood Strip
15	64372	64372		Plate
16	63360	63360		Washer
17	60170	60170		Nut
18	65267	65267		1" Nom. PVC Tube
19	67665	67665		Plug
20	67889	67889		Jet Housing
21	65272	65272		1" Nom. PVC Tube
22	67030	67030		1" Nom. PVC Tube
23	91017	91017		Check Valve Service Kit
24	61563	61563		Tee
25	65265	65265		1" Nom. PVC Tube
26	65266	65266		1" Nom. PVC Tube
27	65271	65271		1" Nom. PVC Tube
28	65264	65264		1" Nom. PVC Tube
29	65263	65263		1" Nom. PVC Tube
30	60980	60980		O-Ring
31	60848	60848		Connector
32	60979	60979		Slip Nut
33	60797	60797		Tee
34	65447	65447		1" Nom. PVC Tube
35	61536	61536		Elbow
36	65269	65269		1" Nom. PVC Tube
37	69291	69291		1" Nom. PVC Tube
38	65268	65268		1" Nom. PVC Tube
39	69157	69157		1" Nom. PVC Tube
40	60557	60557		Elbow
41	65276	65276		1" Nom. PVC Tube
42	91017	91017		Check Valve Service Kit
43	65885	65885		Gasket
44	67969	N/A		Motor Support Bracket
45	67111	67111		Washer,3/8"
46	90155	90155		Locknut, 3/8"-16
47	90154	90154		Locknut, 5/16"-18
48	67095	67095		Washer, 5/16" Flat
49	N/A	90989		Pump Bracket
50	N/A	91150		Bolt, 5/16"-18 Hex
51	65791	65791		Washer, 5/16" Int/Ext
52	68577	68577		Cord Grip
53	60910■	60910■		Motor and Pump
54	67109	67109		Bolt, 5/16"-18
55	N/A	67095		Washer, 5/16" Flat
56	N/A	60125		Washer, 1/4" Lock
57	64163	64163		Screw, 1/4"-20
58	66388	66388		Fiber Optic Light Panel
59	65522	65522		Extended Rim Light Housing
60	60845	60845		Connector
61	65390	65390		1-1/2" Nom. PVC Tube
62	106475■§	106475■§		Whirlpool Heater Assembly
63	69472	69472		Washer, 1/4" Flat
64	90153	90153		Locknut, 1/4"-20
65	66535	66535		Bracket

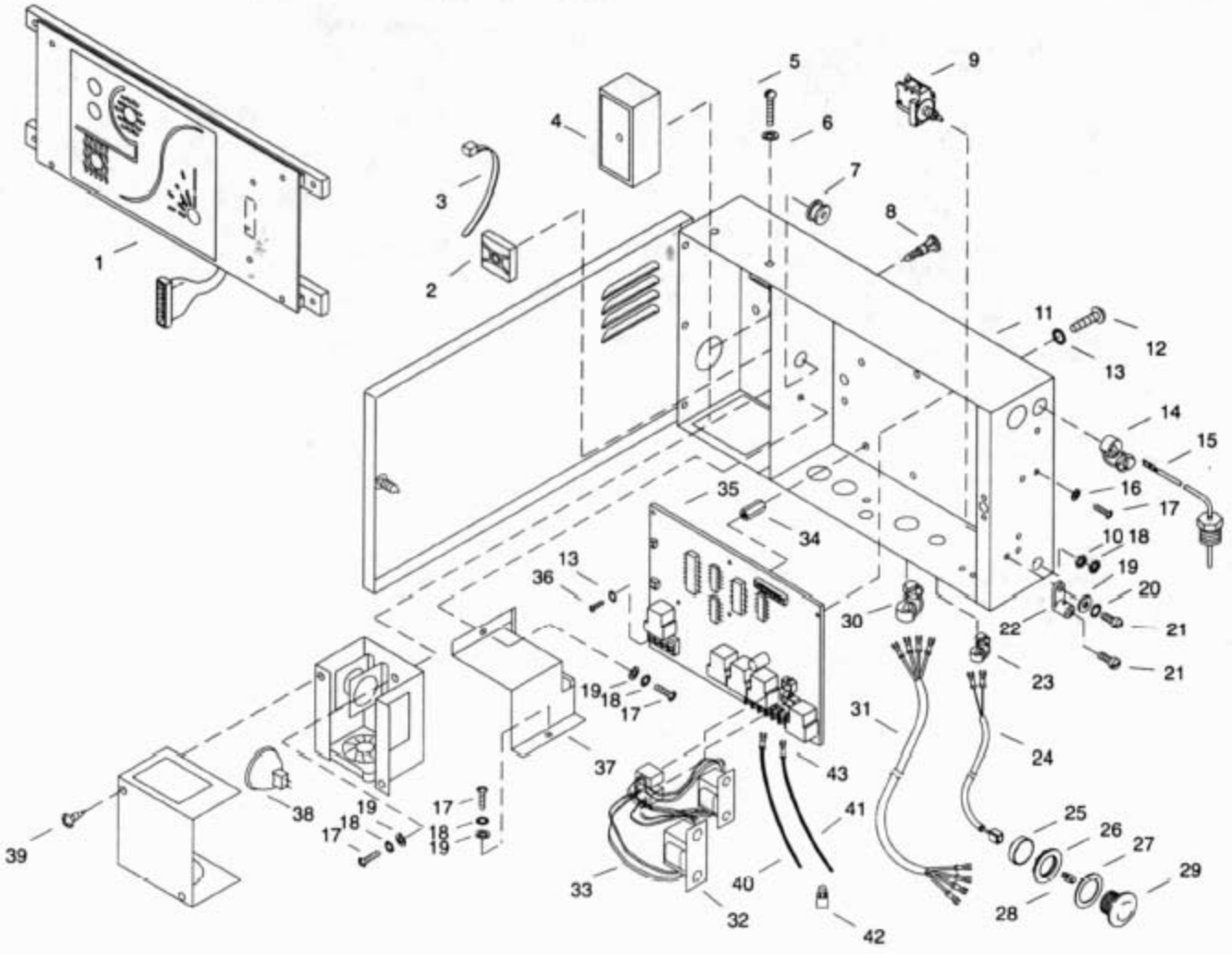
SERVICE PARTS

ITEM NO.	PART NO. REV. AA	PART NO. REV. AB	PART NO. REV. AC	DESCRIPTION
66	64373	64373		Thermistor Probe
67	*	*		Airline Tube
68	65331	65331		Band Seal
69	64374	91741		1-1/4" Nom. PVC Tube
70	61566	61566		Tee
71	65710	91744		1-1/4" Nom. PVC Tube
72	106473■§	106473■§		Suction Assembly
73	66506	66506		Screw
74	63270	63270		Washer
75	69844	69844		Grommet
76	105813■§	105813■§		Suction Assembly

NOTES & LEGEND

■	Parts Further Exploded Within This Catalog.
‡	Specify Color/Finish
§	Reference Number Only
N/A	Not Applicable For This Model

PILLOW TALK™ CONTROL ASSEMBLY AND KEYBOARD
111591§



PILLOW TALK™ CONTROL ASSEMBLY AND KEYBOARD
111591§

SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	68736	Keyboard/Display PCB
2	67275	Cable Tie Mount
3	67285	Cable Tie
4	68464	Converter Assembly
5	66393	Screw
6	63194	Washer
7	65892	Bushing
8	66409	Circuit Board Support
9		Available in Service Kit Only
10		Available in Service Kit Only
11	66386	Enclosure Assembly
12	69077	Screw
13	69078	Washer
14	68693	Strain Relief Bushing
15	64373	Thermistor Probe
16	65857	Washer
17	64465	Screw
18		Available in Service Kit Only
19	63270	Washer
20	61776	Washer
21	60320	Screw
22	67065	Solderless Ground Lug
23	69982	Strain Relief Bushing
24	68628	Light Socket Assembly
25		Available in Service Kit Only
26		Available in Service Kit Only
27		Available in Service Kit Only
28	66402	Light Bulb
29		Available in Service Kit Only
30	68572	Strain Relief Bushing
31	66498	Pump Cord Assembly
32	66391	Transformer
33	66392	Transformer
34	66545	Hex Threaded spacer
35	64393	Control Board Assembly
36	64453	Screw
37	66384	Barrier
38	90759	Light Bulb
39	66389	Rim Light Box
40	68082	Wire, 18 AWG, Black
41	68084	Wire, 18 GA, White
42	68314	Term, Insulated Ring
43	68328	Term, Locking Fork

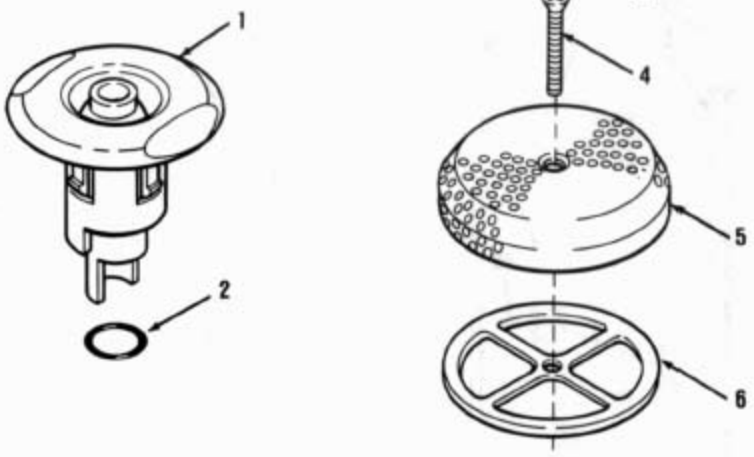
SERVICE KITS

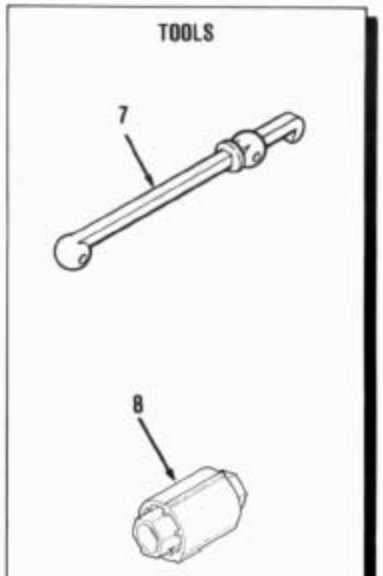
PART NO.	ITEM	QTY.	DESCRIPTION
91239			Pressure Switch
	9	1 ea.	Air Switch
	10	1 ea.	Washer
	18	1 ea.	Nut
66403			Light Housing
	25	1 ea.	White Relector
	26	1 ea.	Clear Nut
	27	1 ea.	Gasket
	29	1 ea.	Clear Housing

NOTES & LEGEND

§ Reference Number Only

WHIRLPOOL TRIM KITS
4 Jet Kit K-9694, 5 Jet Kit K-9695
6 Jet Kit K-9696, 8 Jet Kit K-9698





Service Parts

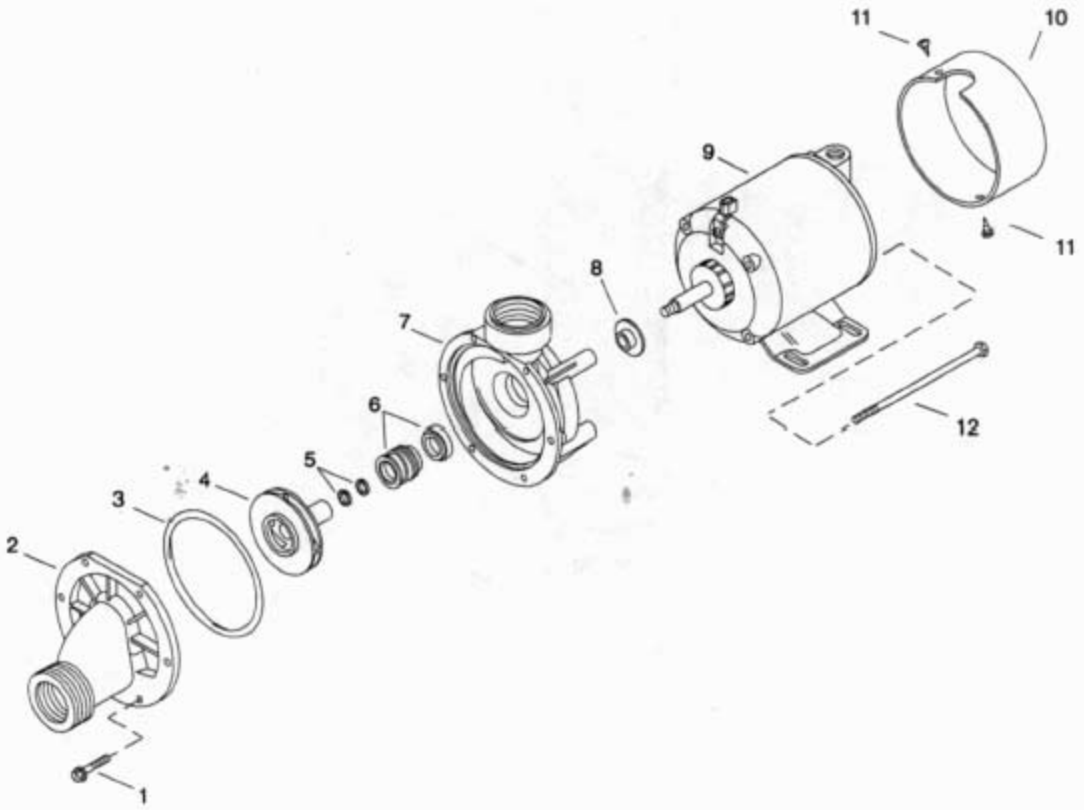
Item No.	Part No.		Qty.	Description	Specifications
1	65042	‡	4-5	Directional Jet (Plated Metal)	
1	65044	‡	4-5	Directional Jet (Colored Plastic)	
1	65205	‡	6-8	Directional Jet (Colored Plastic With Orifice)	
1	65206	‡	6-8	Directional Jet (Plated Metal With Orifice)	
2	67594		4-8	O-Ring	
3	65226	‡	1	Cover Button (Colored Plastic)	
4	65054	‡	1	Screw	
5	30777	‡	1	Suction Cover (Colored Plastic)	
5	30778	‡	1	Suction Cover (Plated Metal)	
6			1	Retainer Plate (Included With #30777)	
7	30739		1	Directional Jet Removal Tool	
8	30746		1	Jet Flange Removal Tool	

Service Kits

NOTES:

‡ Specify Finish.
Items 3-6 not packed with colored plastic trim kits.
Item 6 not packed with plated metal trim kits.

MOTOR AND PUMP
60910
60937



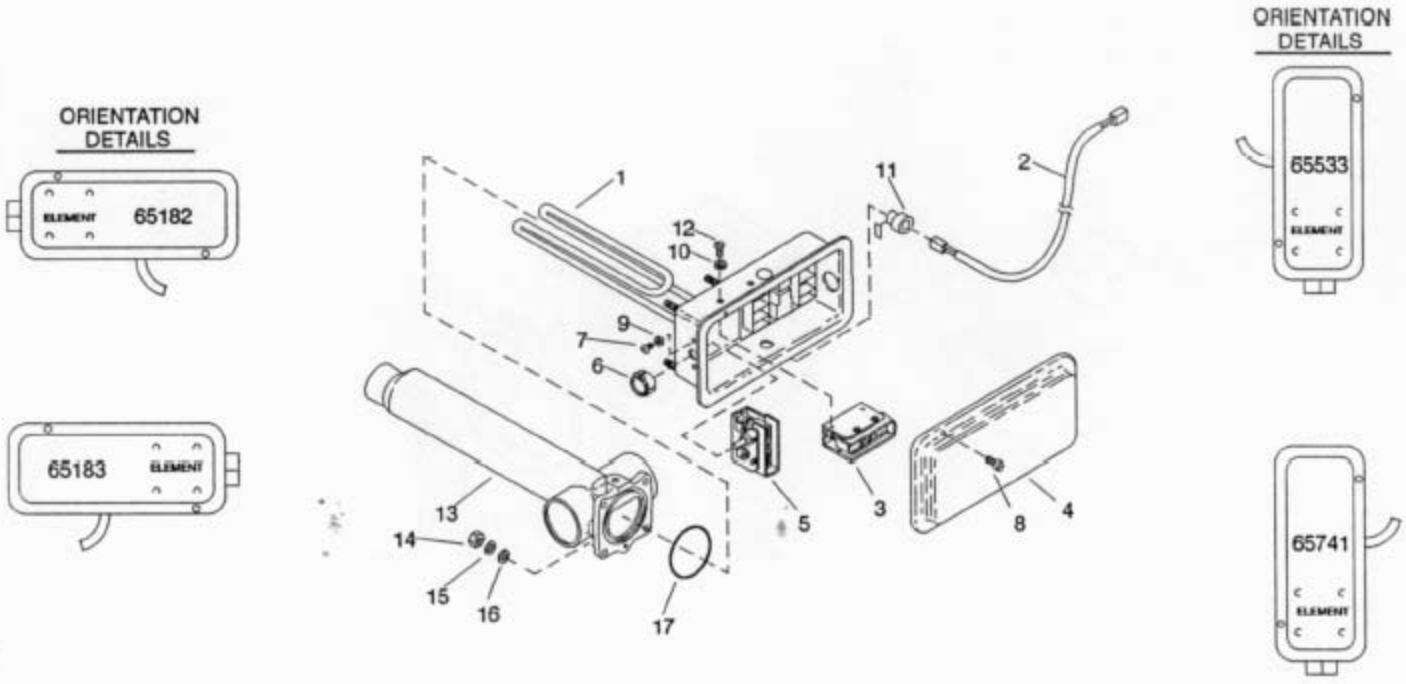
SERVICE PARTS

ITEM	PART NO.	DESCRIPTION
1	60982	Screw, 10-32 UNF, Slt Hex, Wash.Hd.
2	60926	Cover
3	60981	O-Ring
4	60993	Impeller, 3/4 HP
	60994	Impeller , 1 HP
5		Available in Service Kit Only
6	60985	Shaft Seal
7	60927	Volute Assembly
8	60972	Slinger
9		Not Available As A Service Part
10	74823	End Cap
11	62726	Screw
12	74824	Machine Bolt

SERVICE KITS

PART NO.	ITEM	QTY.	DESCRIPTION
67631			Seal Kit
	3	1 ea.	O-Ring
	6	1 ea.	Shaft Seal
	8	1 ea.	Slinger
60912			Shim Kit
	5	2 ea.	Shim, .010

WHIRLPOOL HEATER ASSEMBLY
106475§



SERVICE PARTS

ITEM NO.	PART NO.	DESCRIPTION
1	65194	Heater Flange Assembly
2	68686	Cord
3		Available in Service Kit Only
4	30789	Cover
5		Available in Service Kit Only
6	65186	Knob, Thermostat
7	69079	Screw
8	60320	Screw
9	64463	Washer
10	64468	Washer
11	67264	Strain Relief Bushing
12	63563	Screw
13		Available in Service Kit Only
14	69473	Nut
15	60125	Washer, Lock
16	69472	Washer
17	65197	O-ring

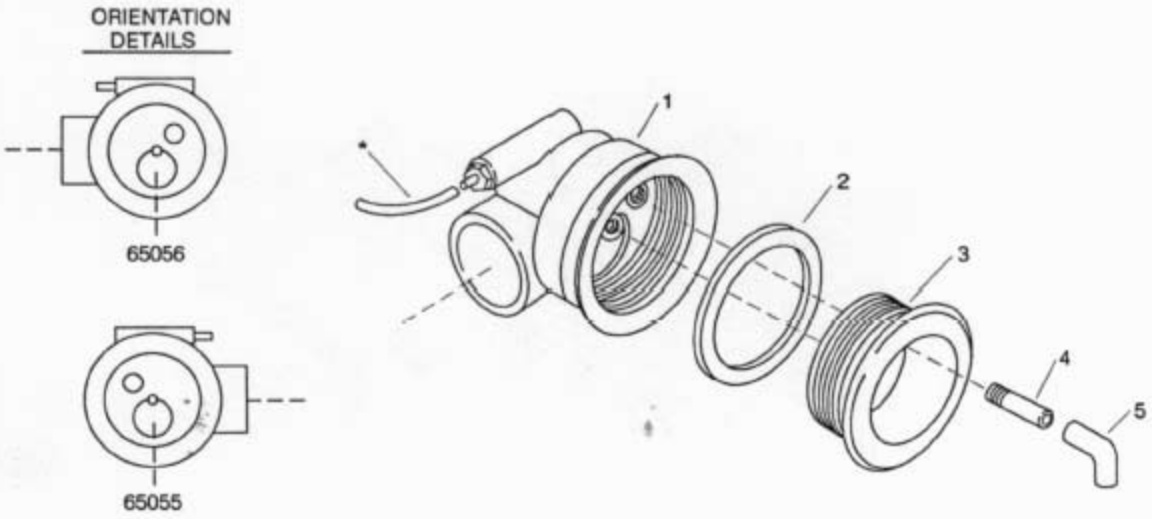
SERVICE KITS

PART NO.	ITEM NO.	QTY.	DESCRIPTION
65182	1-12	1	Whirlpool Heater Assembly, (Illustrated)
65183	1-12	1	Whirlpool Heater Assembly
65533	1-12	1	Whirlpool Heater Assembly
65741	1-12	1	Whirlpool Heater Assembly
500346	3,10,12	1	High Limit Switch Kit
500345	5-7,9	1	Thermostat Kit
500386	13-16	1	Heater Casting Kit

NOTES & LEGEND

§ Reference Number Only

SUCTION ASSEMBLY
106473§



SERVICE PARTS

ITEM NO.	PART NO.	DESCRIPTION
1	65055	Suction Housing
	65056	Suction Housing, (Illustrated)
2	60050	Tapered Gasket, (For Cast Iron Whirlpools)
	65886	Tapered Gasket, (For Acrylic Whirlpools)
3	65036**	Suction Flange
4	65059	Tube, Suction Housing
5	65122	Elbow, Rubber

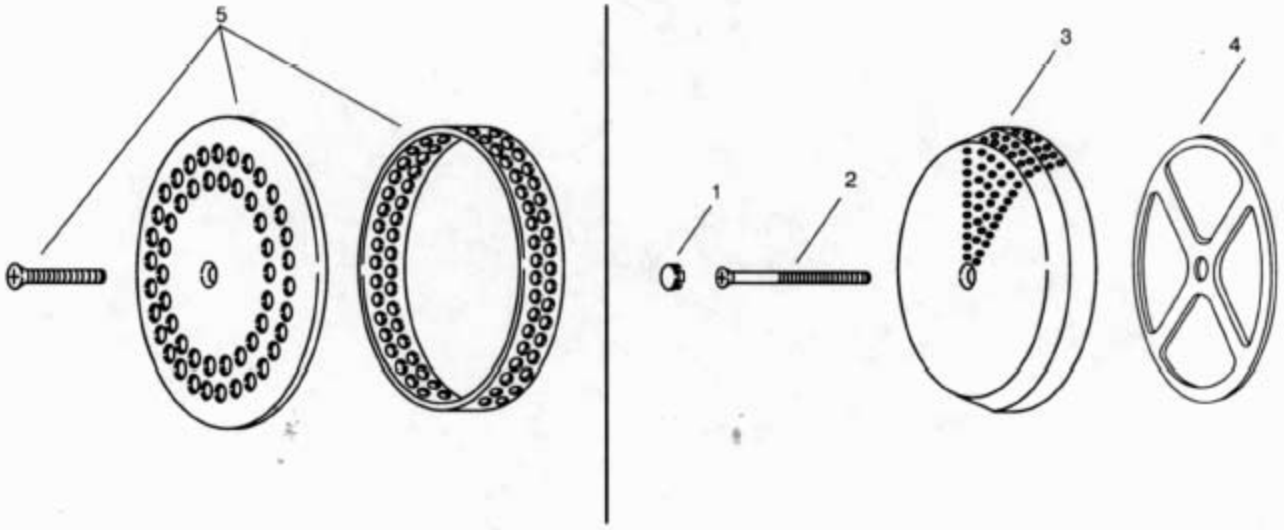
SERVICE KITS

PART NO.	ITEM NO.	QTY.	DESCRIPTION
30670	1-5	1	Suction Replacement Kit, (Includes 65055 and Flexible PVC)
30748	1-5	1	Suction Replacement Kit, (Includes 65056 and Flexible PVC)

NOTES & LEGEND

§ Reference Number Only
* For 120" of Plastic Tube, Order 61972
** For Suction Flange Removal Tool, Order 30706

SUCTION ASSEMBLY
105813§



SERVICE PARTS

ITEM NO.	PART NO.	DESCRIPTION
1	65226‡	Plug, (Used on Plastic Suction Cover Only)
2	65054‡	Screw, #10-24
3	65061‡	Suction Cover, Brass
	67999‡	Suction Cover, Plastic
4		Available in Service Kit Only
5		Available in Service Kit Only

SERVICE KITS

PART NO.	ITEM NO.	QTY.	DESCRIPTION
92141‡			Suction Hood Kit, Brass
	2	1 ea.	Screw, #10-24
	3	1 ea.	Suction Cover, Brass
92142‡			Suction Hood Kit, Plastic
	1	1 ea.	Plug
	2	1 ea.	Screw, #10-24
	3	1 ea.	Suction Cover, Plastic
	4	1 ea.	Retainer Plate

NOTES & LEGEND

‡ Specify Color/Finish
§ Reference Number Only