

THE BOLD LOOK
OF **KOHLER**®

**TOOBI AUTO SAND
FILTER SYSTEM**
INSTALLATION INSTRUCTIONS



23852IN-NA

Toobi Auto Sand Filter
System

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IMPORTANT INSTRUCTIONS

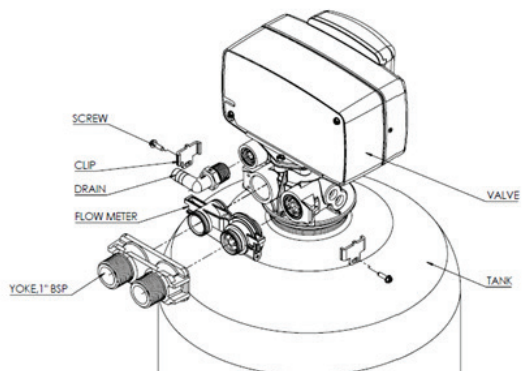
- The information, specifications and illustrations in this manual are based on the latest information available at the time of printing. The manufacturer reserves the right to make changes at any time without notice.
- The System must be wired according to local electrical codes to prevent the possibility of electrical shock.
- Water Pressure in system should not exceed 6 bar.
- Do not place the unit in direct sunlight. Black units will absorb radiant heat increasing internal temperatures. The controller must not be exposed to weather elements.
- If system is not installed upon delivery, store system in a cool dry location out of direct sunlight.
- Do not allow the system to freeze.
- The System has been designed and tested to offer reliable service when installed by a qualified professional and operated and maintained according to the instructions in this service manual.
- Warranty of this product extends to manufacturing defects. Misapplication of this product may result in failure to properly filter water, or damage to product.
- Correct and constant voltage must be supplied to the control valve to maintain proper function.
- Always shut off the water flow and release water pressure before cleaning or maintaining the System.

GENERAL SYSTEM ARRANGEMENT

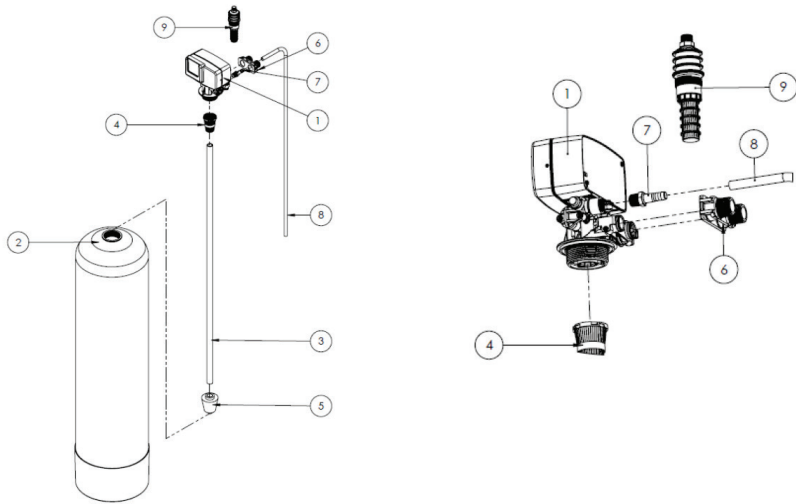
This is general information of your purchased system showing the assembled view and major components of construction. For details please refer to the assembly and installation drawings provided separately.

TOOBI AUTO SAND FILTER

- Please refer to the Technical specifications sheet for model number/valve/tank details.
- Top Mount Valve supplied with the system is 5600 SXT filter model with turbine type flow sensor. The images below show details about how to connect the valve to the plumbing and tank.



Toobi Auto Sand Filter Spare Part List



| S.NO. | KOHLER PART NUMBER | REF. PART NUMBER | DESCRIPTION |
|-------|--------------------|------------------|--|
| 1 | 1381648 | 560006-018 | 5600, FIL, DFN, M34,SXT-24-50 |
| 2 | 1381649 | 30721-4 | 1354 PG 2.5" T GREY |
| 3 | 1381650 | SYC-1009 | UPVC PIPE 3/4" SCH 40 PM40-34 AST |
| 4 | 1381651 | 18280 | COLLECTOR, TOP, 1" X .011, GRAY, BAYONET |
| 5 | 1381652 | PWG1201066 | BOTTOM STRAINER - PLASTIC |
| 6 | 1381653 | 18706-10 | YOKE, 1", BSP, PLASTIC |
| 7 | 1381654 | 13308 | 1/2" DRAIN FITTING HOSE BARB |
| 8 | 1381655 | SYC-9086 | 1/2" HOSE PIPE-NYLON BRAIDED |
| 9 | 1381656 | M-Pumps-1603 | AERATION VALVE 1.5" BSP PWI TANK |
| 10 | 1381657 | SYS-1187 | FINE GRAVEL (4mm to 6mm) |
| 11 | 1381658 | SYS-9165 | FILTER MEDIA SAND 18*35 MESH SIZE |
| 12 | 1381659 | 60125 | Seals and Spacer Kit 5600(60125) |
| 13 | 1381662 | 13305 | O-RING, Adapter Coupling |
| 14 | 1381663 | 61672-0201 | TIMER ASSY, 56SXT |
| 15 | 1381664 | 41475 | Transformer, 220VAC to 24VAC(41475) |
| 16 | 1381665 | 16944 | Drive Motor |
| 17 | 1381666 | 10218 | Micro/Aux. Switch |
| 18 | 1381660 | 60102-10 | PISTON ASSY, 56SE/6700, D/F |

1. Sand media and gravel are not shown in the exploded view.
2. Aeration valve is a part of BOM and shown for representation purpose only. It is assembled at the outlet of valve.

TECHNICAL SPECIFICATIONS

| | | |
|----------------------------------|-------------------|---------------------------------|
| Inlet water quality | | <25 ppm (TSS) |
| Outlet water quality | | < 5 ppm |
| Input turbidity | | < 5 NTU |
| Minimum input pressure (bar) | | 2 bar |
| Maximum operating pressure (bar) | | 6 bar |
| Minimum free board (%) | | 50% |
| Max. velocity (service) | m/hr | 20 |
| Support Layer | Media | fine gravel |
| | Depth (mm) | To cover the done |
| | Size (mm) | 4-6 mm |
| Quantity of sand | Kg | 90 |
| Service flow rate (valve alone) | m ³ /h | 4.5 @ 15 PSID |
| Backwash flow rate (valve) | m ³ /h | 1.6 @ 25 PSID |
| System service flow rate | m ³ /h | Upto 1.6 |
| Tank size (D X H) | Inch | 13 X 54 |
| Standard pipe diameter | Inch | 1" BSPT M |
| Drain line pipe diameter | Inch | 1/2" NPTF |
| Electrical rating | | 24 v, 50 Hz |
| Cycles | | Service, Backwash & Rapid Rinse |

Pressure Toobi Auto Sand Filter

A pressure toobi auto sand filter is used to remove suspended solids and to reduce the turbidity of the water being passed through. The raw water is made to flow through a bed of sand with predefined thickness. As it passes through the bed, particles of the contaminants are trapped in the gaps in-between the sand grains thus clarifying the filtered water. During service, the sand bed will get clogged over a period of time with the accumulated contaminants. To clean and 'reclassify' the media to prevent channeling of water through the filter bed. Water requires running to drain at a high rate in the reverse direction to separate the filter sand from these deposits. This Backwashing frequency is usually controlled by a timer or meter based valve which will backwash the system at pre-set intervals or after a pre-set volume of water has been treated.

GENERAL INFORMATION ABOUT THE SYSTEM

This system has been shipped in kit form to facilitate easier transport and installation.

Basic parts list

1. Fleck Valve(with flow sensor, flow controllers on drain and owner's manual)
2. Operation and Maintenance Instructions with drawings
3. Grey Color Polyglass Tank(with riser and distribution system)
4. Flexible drain pipe
5. Media as per application and required quantity. (Sand media)
6. Support gravel as per required quantity.
7. Aeration Valve.

Missing or damaged goods

On receipt of the goods, it is advisable to check that all items ordered have been received. If you have any doubt that goods have not been supplied as requested, please contact your supplier immediately.

Temporary storage

If installation is not to start immediately after delivery, the equipment should be stored in a clean dry area, where it will not be damaged, or be subjected to temperatures below freezing.

LOCATION AND INSTALLATION

Unit Location:

- Units should be located close to a clean working drain.
- The drains capacity should be checked for accepting backwash and Fast Rinse flows.
- An air gap should be included on the drain connection to prevent backflow contamination.
- The systems drain line should be less than a 15-foot pipe length equivalent.
- Elevation of the drain line should be less than 2 feet above the valve.
- The floor should be able to support the installation weight of the system and be fairly level.
- It is recommended to provide a minimum of 500mm clearance around the unit for this maintenance access. Please refer to the drawing to see actual dimensions of the system.
- Protect the system from constant exposure to sunlight.

Installation:

Installation Instructions:

Water Pressure: A minimum of 30psi (2 bar) of water pressure is required for the automatic valve to operate effectively.

Existing Plumbing: Condition of existing plumbing should be free from lime and iron buildup. Piping that is built up heavily with lime and/or iron should be replaced. If piping is clogged with.

Caution: Water pressure is not to exceed 87 psi (6 bar), water temperature is not to exceed 110°F (43.3°C), and the unit cannot be subjected to freezing conditions.

Top Mount Multiport Valve Model

CAUTION: For piping, proper supports must be provided to redirect any stress away from the valve.

1. Place the vessel on the foundation and ensure that it is secure.
NOTE: If possible, place the pressure vessel in its final location before filling. Please read the Installation procedure mentioned for Polyglass pressure Vessels supplied inside the box of Pressure vessel.
2. Unpack the valve and adaptor (if used). Place the O-ring properly and Screw the adaptor into the pressure vessel.
3. Place the riser tube bottom strainer assembly in the center of the vessel touching the bottom of vessel.
4. In case extra length of riser tube is provided, Cut the extra length of pipe as per the required length and match approximately with the tank inlet surface.
5. Mount Top Strainer to the valve and place the Multi Port Valve on the vessel such that riser tube passes through the strainer and valve center port.
6. Check the O-Ring and screw the valve in to the pressure vessel (or reducer if applicable), taking care not to cross the threads.
CAUTION: Hand tighten the Valve. Do not use excessive force.
7. Adjust position of vessel to line up pipework connections, not the position of the valve on the vessel.
8. Connect the Inlet and Outlet pipework to the valve using UPVC piping and glue it with Solvent cement carefully as shown in the installation drawing.
CAUTION: Solvent Cement should be handled carefully.
9. Apply Teflon Tape to the Pressure Gauge thread and mount it to the Outlet Piping.
10. Connect hose barb to the drain line using Teflon and then push drain pipe onto the barb and clamp it with hose clamp.
11. The unit is now ready for hydrostatic testing to ensure that there are no leakages in the assembly.
12. System is ready for commissioning.

COMMISSIONING

Check the following before starting the Toobi Auto Sand Filter System:

- Pressure vessel, piping etc. are connected as per Installation diagram of the system.
- Check Aeration Valve is installed and correctly.
- Pressure vessels / Tanks are properly secured as per the manufacturer's information.
- Feed Pumps are ready for operation and required pressure is available at the valve for proper operation of the system.
- Pipes and Fittings are tight.
- Product water line is open
- Drain water line is open
- Inlet of toobi auto sand filter system is properly connected to feed water supply.

Commissioning:

The objective of commissioning is to prepare it for service. The simplest way to commission the unit is to initiate a backwash process. This will eliminate the air from the system and flush the media prior to use.

1. Perform hydro-test and check for leakages. Make necessary adjustments if necessary to eliminate any leaks.

NOTE: One can put some amount of media during hydro test to check any leakage from Strainer. Check drains water for this, if any media comes then there is a leakage otherwise its fine.

2. Gravel & Media Loading:

- Disconnect all power supply to the system.
 - Disconnect the valve plumbing and remove the valve.
 - Ensure pressure vessel is at-least 1/3 full of water. If required fill water using a hose, bucket, etc.
 - Plug the PVC distributor riser pipe using a plastic cap, cork, rag, etc. No media should go into this distributor riser pipe.
 - Place the riser tube inside the tank. Verify the riser tube is centered in the tank with the distributor resting on the bottom of the tank.
 - With the distributor riser pipe still plugged, pour supplied amount of gravel first and then pour the supplied media through the top opening into the tank.
 - **NOTE:** Media and gravel quantities are tank specific. Check with the specifications chart for the right quantity required.
 - When loading is complete, remove plastic cap, cork, or rag that was used to plug the distributor riser pipe. Brush any debris out of the threads in the neck of the pressure vessel.
 - **CAUTION:** Do not let any foreign debris fall into the riser pipe. It may damage the system.
 - Reinstall the valve and make all the plumbing connections.
 - Next step is to initiate a manual backwash (Refer to attached Quick Programming Manual). Perform an extended back-washing to ensure that any dirt / suspended solids trapped in media are expelled out. During the flushing operation, check all pipe connections and valves for leaks and tighten connections where necessary. Program the valve as per the system procured. Refer to attached Quick Programming Manual guide which provided with the kit.
3. Complete the backwash cycle and collect a sample of the drain water in a glass beaker. If the water appears clear, proceed to service mode. If not repeat backwash and check again.

SERVICE

TOOBI AUTO SAND FILTER SYSTEM

1. Refer attached quick program guide for initializing the system for service.
2. Now take the first reading of all operating parameters.
3. After 24 hours of operation, take the reading of all plant performance data such as feed pressure, differential pressure, temperature, flows.
4. Compare system performance to design values.

5. Confirm proper operation of mechanical and instrumental safety devices.
6. Fill-up the Maintenance Log Sheet for the system on daily basis.

TROUBLESHOOTING

| Problem | Possible Cause | Possible Solution |
|---|--|---|
| Low operating pressure | Insufficient feed water pressure or flow. | Start feed water pump. Check feed water pressure; check for restrictions in feed plumbing. |
| | Clogged pre-filter (If exists) | Backwash the pre-filter. |
| | Insufficient electrical power. | Verify if proper voltage is available check fuses and circuit breakers. |
| | Pump or motor not operating correctly. | Contact your distributor for replacement or repair of pump or motor. |
| Low production rate | Low operating pressure. | See above Sr. No. 1 of Trouble Shooting. |
| | Inaccurate flow meter. | Check the flow rate manually with a stop watch and a calibrated container. |
| High operating pressure | Plugged valve or Pipe. | Clean or replace the same. |
| | Choked media. | Initiate manual backwash |
| | Inaccurate pressure gauge. | Repair or replace pressure gauge. |
| Product water | Change in incoming water quality. | Test the water for pH, hardness, Turbidity and iron content. Obtain a water analysis of the new feed water & cross check. |
| High Chlorine in product water | Choked media. | Initiate Manual backwash and re-check filtrate. |
| | Ineffective media. | Check technical specifications for required quantity. |
| ON/OFF switch ON; System is not operating | No power to the System. | Ensure valve/pump is plugged in. |
| | Pressurized storage switch or storage tank float switch has cut power to system. | The storage tank may be full. The switch control may require adjustment (if installed with the system). |
| | Thermal overload of motor. | Allow motor to cool. Check the current draw of the motor. |
| | Alarm condition is turning the system ON/OFF | Check for minimum inlet pressure. |
| | Pump motor failure. | Check the fuses or circuit breakers; measure the voltage. Contact your distributor for service. |
| | Valve Malfunction. | Refer valve manual. |

START-UP CHECKLIST

- Use this form to record initial system hardware and site conditions.
- Retain a copy for future reference.
- Fill in the appropriate data (if available).
- Checklist data should be collected and logged on this form for each system installed.

Start-up Data:

Installation Date: _____
 Installer: _____
 Installation Site: _____
 Application: _____
 System Model: _____
 Serial Number: _____
 Water Source: _____
 Pretreatment Installed: _____
 Feed Water Analysis: _____
 SDI: _____
 Turbidity: _____
 Total Iron: _____
 Chlorine: _____
 Feed Water Temperature: _____
 Starting System Inlet Pressure: _____
 Starting System Outlet Pressure: _____
 Pressure at start-up: _____
 Flow Meter Readings: _____
 Start-up: _____
 Signature of Installer: _____
 Installation Feedback Notes: _____
 Installation Address: _____

Checklist of Installation:

1. Installation location allows access to electrical power, water supply and drain.
2. Listed components/fittings present.
3. Loose components assembled to system.
4. System securely in place into wall stud or support with 5/16" (8 mm) diameter screws or floor bracket.
5. Plumbing connections completed; feed water, service, brine tank overflow to drain with air gap.
6. Initial flush w/o leaks.
7. Electrical power connected single phase Volts Hz.
8. Controller display okay.
9. Dynamic water pressure to system is greater than 30 psi (2.1 Kg/cm²) [207 kPa] and less than 100 psi (7 Kg/cm²)[689 kPa].
10. Proper operation verified.
11. Installation/Set-Up information entered onto form.
12. Proper pre-treatment is installed based on water test, flushed and working.

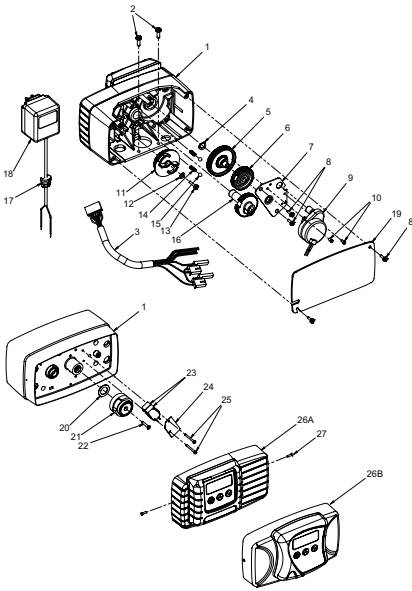
INLET WATER CONDITIONS

Inlet water Limiting conditions for TOOBI AUTO SAND FILTER SYSETM

| | | |
|--------------------------|--------------------|------------------------------------|
| PH Value: 6 - 8 | SDI: _____ | Iron : _____ppm |
| TSS : <25 ppm | Chlorine: _____ppm | Pressure: 2 – 6 Kg/cm ² |
| Hardness: _____mg(CaCO3) | Turbidity: <5 NTU | Temperature: 2°C -40°C |
| Manganese: _____ppm | Organics: _____ppm | |

EXPLODED VIEW - AUTO VALVES

Powerhead Assembly Exploded View



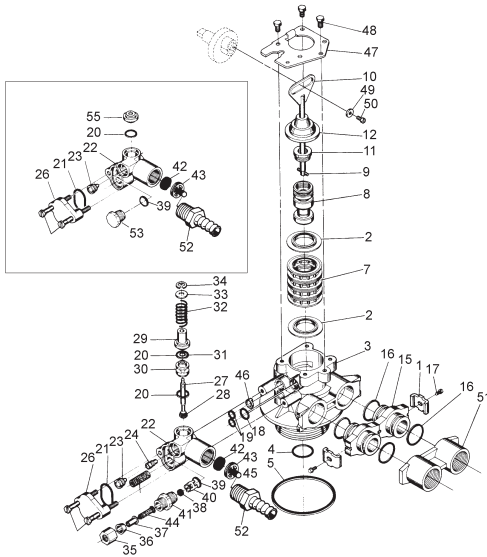
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| Item No. | Quantity | Part No. | Description |
|----------|----------|-----------|---|
| 1 | 1 | 26001-02 | Housing, Control Valve Drive |
| 2 | 2 | 12473 | Screw, Hex Wsh 10-24 x 5/8 |
| 3 | 1 | 19474 | Harness, Power, 56SXT, Elect |
| 4 | 1 | 13299 | Washer, Spring, 3/8 |
| 5 | 1 | 13017 | Gear, Idler |
| 6 | 1 | 23045 | Gear, drive, 6700 |
| 7 | 1 | 13175 | Plate, Motor Mounting |
| 8 | 4 | 13296 | Screw, Hex Wsh 6-20 x 1/2 |
| 9 | 1 | 16944 | Motor, Drive, 24V 60Hz 2RPM |
| 10 | 2 | 11384 | Screw, Phil, 6-32 x 1/4 Zinc |
| 11 | 1 | 18722 | Cam, Brine Valve, 56SXT/6700 Blk |
| 12 | 1 | 12037 | Washer, Plain, #10 18-8 SS |
| 13 | 1 | 40214 | Screw, Hex Wsh, #5-20 x 3/4 |
| 14 | 2 | 19080 | Spring, Compression, 6700 |
| 15 | 2 | 13300 | Ball, 1/4" SS |
| 16 | 1 | 25005-10 | Gear, Main Drive, SXT |
| 17 | 1 | 13547 | Strain Relief, Flat Cord |
| 18 | 1 | 19674 | Transformer, 24V, 9.6VA, Residential Valves |
| | | 41475 | Transformer, 24V, 9.6VA, European |
| 19 | 1 | 40338 | Cover, Black Drive Housing |
| 20 | 1 | 19079 | Washer, Friction |
| 21 | 1 | 17438 | Cam, 56SXT/6700, Downflow |
| | | 40609 | Cam, Double Backwash, D/F |
| 22 | 1 | 15151 | Screw, Flat Hd St, 6-20 x 3/4 |
| 23 | 2 | 10218 | Switch, Micro |
| 24 | 1 | 10302 | Insulator, Limit Switch |
| 25 | 2 | 17876 | Screw, Phil, Pan, 4-40 x 1 1/18 |
| 26A | 1 | 6672-0201 | Front Panel Assy, 56SXT, Square, Black |
| 26B | 1 | 1673-0201 | Front Panel Assy, 56SXT, Curved, Black |
| 27 | 2 | 13898 | Screw, Flat Hd, Phil Steel |

Recommended Spares for Valve alone

| | |
|------------|-------------------------------------|
| 61672-0201 | TIMER ASSY,56SXT |
| 41475 | Transformer, 220VAC to 24VAC(41475) |
| 16944 | Drive Motor |
| 10218 | Micro/Aux. Switch |

Control Valve Exploded View



| Item No. | Quantity | Part No. | Description |
|----------|----------|----------|---------------------------------------|
| 1 | 2-4 | 13255 | adapter clip (clock or meter) |
| 2 | 5 | 13242 | Seal |
| | 5 | 40828 | Seal, 559PE |
| 3 | 1 | 61400-12 | Valve body assembly, 1 dist. |
| | 1 | 61400-11 | Valve body assembly, 3/4 dist. |
| 4 | 1 | 13304 | o-ring, distributor tube, 1 |
| | 1 | 10244 | o-ring, distributor tube, 13/10 |
| 5 | 1 | 12291 | o-ring, top of tank |
| 7 | 4 | 14241 | soacer |
| 8 | 4 | 17218 | piston, 56SXT/6700, D/F |
| 9 | 1 | 10696 | piston, pin |
| 10 | 2 | 14469 | rod, piston, 56SXT/6700 |
| 11 | 1 | 14309 | retainer, piston, rod |
| 12 | 1 | 13243-40 | plug, end, 56SXT/6700, green |
| 13 | 1 | 13446-20 | end plug assembly low water, gray |
| 14 | 2 | 13315 | screw, injector mounting |
| 15 | 2 | 19228-01 | adapter assy, coupling, 5600 w/o-ring |

| | | | |
|-----|-----|----------|---|
| 16* | 4 | 13305 | o-ring, adapter coupling |
| 17* | 2-4 | 13314 | screw, adapter coupling (clock or meter) |
| 18 | 1 | 12638 | o-ring, drain |
| 19 | 2 | 13301 | o-ring, injector |
| 20▲ | 2 | 13302 | o-ring, brine spacer |
| 21 | 1 | 13303 | o-ring, injector cover |
| 22 | 1 | 13163 | injector body |
| 23▲ | 2 | 10913-x | injector nozzle, specify size |
| 24 | 1 | 10914-x | injector throat, specify size |
| 25 | 2 | 10227 | injector screen |
| 26 | 1 | 13166 | injector cover |
| 27 | 1 | 13172 | brine valve stem |
| 28 | 2 | 12626 | brine valve seat |
| 29 | 1 | 13165 | brine valve cap |
| 30 | 1 | 13167 | brine valve spacer |
| 31 | 1 | 12550 | quad ring |
| 32 | 1 | 11973 | spring, brine valve |
| 33 | 1 | 16098 | washer, brine valve |
| 34 | 1 | 11981-01 | retaining ring |
| 35 | 1 | 10329 | BLFC fitting nut |
| 36 | 11 | 10330 | BLFC ferrule |
| 37 | 1 | 10332 | BLFC tube insert |
| 38 | | 12094 | BLFC button, .25 gpm |
| | 1 | 12095 | BLFC button, .50 gpm |
| | 1 | 12097 | BLFC button, 1.0 gpm |
| 39▲ | 11 | 12977 | o-ring, BLFC |
| 40 | 1 | 13245 | BLFC button retainer |
| 41 | 1 | 13244 | BLFC fitting, 3/8 |
| 42 | 1 | | DLFC button, specify size |
| 43 | 1 | 13173-01 | retainer, DLFC, button, w/o-ring |
| 44 | | 12767 | screen, brine line |
| 46 | 1 | 13497 | air disperser |
| 47 | 1 | 13546 | end plug retainer |
| 48 | 3 | 12112 | screw |
| 49 | 1 | 13363 | washer |
| 50 | 1 | 13296 | screw |
| 51 | 1 | 13398 | yoke, brass, 1 NPT |
| | 1 | 13708 | yoke, brass, 3/4 NPT |
| | 1 | 18706 | yoke, plastic, 1 NPT |
| | 1 | 18706-02 | yoke, plastic 3/4 NPT |
| | 1 | 19275 | yoke, angle 90 deg, 3/4", NPT |
| | 1 | 19275-45 | yoke, angle 90 deg, 3/4" sweat |
| | 1 | 19620-01 | yoke assy, 3/4", r/angle, 90 deg w/o-rings, clips, & screws |
| | 1 | 40636 | yoke, 1 1/4" NPT |
| | 1 | 40636-49 | yoke, 1 1/4" sweat |
| 52 | 1 | 13308 | drain hose barb |
| 53 | 1 | 13918 | BLFC, plug |
| 54▲ | 1 | 13857 | brine valve, plug |

PRESSURE VESSEL SAFETY GUIDELINES

IMPORTANT

For your safety, please read the entire installation manual before attempting to install this product.

Never install the Pressure Vessel where it can freeze.

WARNING

Failure to install and operate Structural Polyglass Pressure Vessel according to the manufacturer's recommendations may cause the Pressure Vessel to fail resulting in fatal injury, property damage and/or render the tank inoperable.

INSTALLATION INSTRUCTIONS

WARNING: Before starting the installation, please read all installation information and supplements.

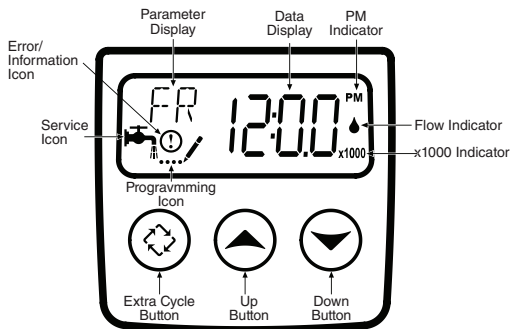
Checklist of Installation:

1. Please inspect the Structural Polyglass pressure vessels for any damages occurred in transit prior to signing the acceptance form.
2. All Structural Polyglass pressure vessels are to be placed in a vertical upright position.
3. Never roll or slide the Structural Polyglass pressure vessels on its side.
4. Never drop a pressure vessel or allow hard impact or abrasion of the pressure vessel from contact with walls, partitions, tools, or equipment.
5. Do not use hooks or chains around the pressure vessel during rigging.
6. It is recommended to use Vaccum Breaker (Aeration valve) with Polyglass Pressure vessels. Warranty is not applicable on any failure if the Vaccum Breaker is not installed on it.
7. System connections to the Structural Polyglass pressure vessel must accommodate vertical expansion between top and bottom openings. Either flexibility in piping or flex connectors is recommended
8. When assembling the valve to the Structural Polyglass pressure vessel be sure o-ring on valve fitting are in placed & clean, Use lubricant applied lightly, such as silicon grease or similar product.
9. Do not use metallic piping for installing Structural Polyglass pressure vessels as this may permanently damage the pressure vessels.
10. All Structural Polyglass pressure vessels are approved for water filtration use only and the manufacturer must approve for any other applications.
11. Structural Polyglass pressure vessels should not be exposed to temperature more than 49° C.
12. Structural Polyglass pressure vessels should not be used for pneumatic or hydro-pneumatic applications.
13. Structural Polyglass pressure vessels should not be exposed to direct sunlight unless otherwise protected.
14. Minimum two minutes system flushing is recommended for all Polyglass pressure vessels prior to use.
15. Warranty will be void if unauthorized modification is carried on Structural Polyglass Pressure Vessel.

AUTO VALVE – 5600 SXT FILTER – SET UP PROCEDURE

Quick Programming Manual (Timer valve based systems):

The image below describes the User Interface of the SXT controller



This programming manual describes only the steps needed for programming the SXT controller for a time based system.

This programming manual describes only the steps needed for programming the SXT controller for a metered valve system. If the system is equipped with time based valve please refer to the **Quick Programming Manual for SXT (Timer based valve)**.

The instructions describe the programming of the valve (with SXT controller) for three usage scenarios-

1. **Manual Regeneration** – First time the valve is operated with a system, it requires a regeneration to be performed. Subsequently, when the system is in operation, this mode can be used for manual regeneration at any point.
2. **Master Programming** – Once the system is commissioned, the valve needs to be programmed to set up the valve parameters to make the system operational.
3. **User programming** – Once the system is operational, if the user wants to change certain parameters, this mode is used.

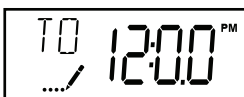
Section - I “Manual Backwash/Rinse”

1. Press Extra Cycle button (⊕) for 5 seconds
2. Display Panel will show “BW” blinking which means the valve position is in Back Wash Mode.
3. System will run in Back Wash for default 10min but if user wants to move to next position then press Extra Cycle button (EC button will only work after completing its duty cycle or once the noise of motor and gear in valve stops. This is applicable for all consecutive steps).
4. Press Extra Cycle button and next Position is Rapid Rinse which is represented by “RR” in display.
5. After completing all the cycles system will comes to its normal service mode and will show default factory set time.

Section - II “Master Programming Mode”

CAUTION: Before entering Master Programming, please contact your local authorized dealer.

1. To enter the Master Programming Mode, the Time Of Day display should be set to 12:01
To set the time follow these steps –
 - a. Press and hold either the Up or Down buttons until the programming icon replaces the service icon and the parameter display reads TD.

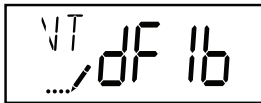


- b. Adjust the displayed time with the Up and Down buttons.
- c. When the desired time is set, press the Extra Cycle button to resume normal operation. The unit will also return to normal operation after 5 seconds if no buttons are pressed.

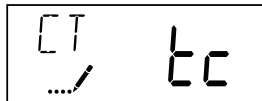
2. Once the time is set to 12:01 , press and hold the Up and Down buttons together until the programming icon replaces the service icon and the Display Format "DF" screen appears.
3. Display Format (DF) setting specifies the unit of measure. User will get two options by pressing up and down key:
 - a. Ltr – Liters
 - b. GAL – Gallons
4. Select "Ltr" and press Extra Cycle Button.



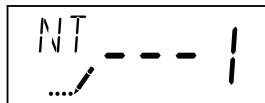
5. Valve type "VT" will be display. User will get the following option by pressing up and down key:
 - a. dF1b – Standard Downflow/Upflow, Single Backwash
 - b. df2b – Standard Downflow/Upflow, Double Backwash
 - c. Fitr – Filter
 - d. UFbd – Upflow Brine First
 - e. UFtr- Upflow Filter
 - f. Otr – Other
6. Softener users will select "St1b" and Filter (ACF and PSF) user will select "Fitr"



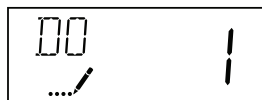
7. Press Extra Cycle button, Control Type "CT" will be displayed. User will get following options:
 - a. Meter Delayed: Fd
 - b. Meter Immediate: FI
 - c. Time Clock: tc
 - d. Day of Week: daY
 - e. Variable Reserve: fdbR
8. Select "tc" and press Extra Cycle button



9. Number of Tanks "NT" will be displayed. Use up and down key to select number of tanks (1) and press Extra Cycle button



10. Day Override "DO" will be displayed. This setting specifies the maximum number of days between regeneration cycles. Select number of days by using up and down key



11. After selecting day press Extra Cycle button, Regeneration Time "RT" will be displayed. By default 02:00 hours will be displayed which means early morning 2:00am



12. Press Extra Cycle button, Backwash "BW" will be displayed. Enter the time for how much minutes you want to backwash your system. By default 10 will be displayed which means system will backwash for 10 minutes. Uses up and down key for increasing or decreasing the time.
13. Press Extra Cycle button, Rapid Rinse "RR" will be displayed. Enter the desired time using up and down key.
16. Press Extra Cycle Button and user will come out of Master programming to Service mode and all setting will get saved (if user does not complete the full cycle settings will not get saved).

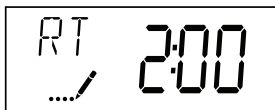
Note: Once all parameters are set user should not manipulate Master programing again and again. For changing Day Override and Regeneration time user should go to "User Programing Mode" which explained below:

Section - III "User Programming Mode"

1. **Entering User Programming mode :** Press the Up and Down buttons for five seconds and the time of day is NOT set to 12:01 PM.
2. **Setting days between regeneration :** As you enter the "user programming mode", Day Override "DO" will be displayed. This setting specifies the maximum number of days between regeneration cycles. Select number of days by using up and down key.



3. **Setting Regeneration Time :** After selecting Day Override press Extra Cycle button, Regeneration Time "RT" will be displayed. By default 02:00 hours will be displayed which means early morning 2:00am. Set time using up and down key.



4. **Leaving "user Programming Mode" :** Press Extra Cycle button, user will come out of User Programing Mode to service mode.

MASTER PROGRAMMING CHART

| Master Programming Options | | | |
|------------------------------|------------------------|---------------------|--|
| Abbreviation | Parameter | Option Abbreviation | Options |
| DF | Display Format | GAL | Gallons |
| | | Ltr | Liters |
| | | Cu | Cubic Meters |
| VT | Valve Type | St1b | Standard Downflow/Upflow Single Backwash |
| | | St2b | Standard Downflow/Upflow Double Backwash |
| | | Filtr | Filter |
| | | UFbF | Upflow Brine First |
| | | Othr | Other |
| CT | Control Type | Fd | Meter (Flow) Delayed |
| | | FI | Meter (Flow) Immediate |
| | | tc | Time Clock |
| | | dAY | Day of Week |
| NT | Number of Tanks | 1 | Single Tank System |
| | | 2 | Two Tank System |
| TS | Tank in Service | U1 | Tank 1 in Service |
| | | U2 | Tank 2 in Service |
| C | Unit Capacity | | Unit Capacity (Grains) |
| H | Feedwater Hardness | | Hardness of Inlet Water |
| RS | Reserve Selection | SF | Percentage Safety Factor |
| | | rc | Fixed Reserve Capacity |
| SF | Safety Factor | | Percentage of the system capacity to be used as a reserve |
| RC | Fixed Reserve Capacity | | Fixed volume to be used as a reserve |
| DO | Day Override | | The system's day override setting |
| RT | Regen Time | | The time of day the system will regenerate |
| BW, BD, RR, BF | Regen Cycle Step Times | | The time duration for each regeneration step. Adjustable from OFF and 0-199 minutes. NOTE: If "Othr" is chosen under "Valve Type," then R1, R2, R3, etc. will be displayed instead |
| D1, D2, D3, D4, D5, D6, & D7 | Day of Week Settings | | Regeneration setting (On or OFF) for each day of the week on day-of-week systems |
| CD | Current Day | | The Current day of the week |