Before You Begin

- This instruction contains important information concerning the installation of integrated acrylic bath and integrated massage bath. (Integrated massage bath refers to massage bath and BBM with airjets.)
- For the installation of other bath, please ignore these instructions concerning massage bath.
- Please read these instructions carefully to familiarize yourself with the required tools, materials, and installation sequences. Follow the sections that pertain to your particular installation. This will help you avoid costly mistakes. In addition to proper installation, read all operating and safety instructions.
- All information is based on the latest product information available at the time of publication. Kohler China Ltd. reserves the right to make changes in product characteristics, packaging, or availability at any time without notice.
- These instructions contain important care, cleaning, and warranty information - please leave these instructions for the consumer.
- Please provide adequate available space for the bath unit in accordance with rough-in. Arrange the location of drain in advance.

Important:
All installations must comply with council and local authority by-laws. It is the responsibility of the installer to ensure that the waste is made watertight by means of silicone sealant or caulking compound.

Note: Bath can be installed after the wall is completed. Bath drain supplies and electric wiring should be arranged preliminarily according to the selected bath.

Product Requirements

A. Summary Of Key Requirements

- Observe all local plumbing codes.
- Install the unit to a level subfloor.

B. Product Inspection

Uncrate and inspect bath for damage. Leave all materials in carton during construction to prevent damage.

Note: Damage occurred during transit shall not be covered by warranty.
C. Electrical Connection

The installation must have a 30mA Earth Leakage Circuit Breaker. The GFCI protects against Line-to-Ground shock hazard. Use a 220-240V, 10A (minimum), 50Hz dedicated service for the whirlpool.

A. Installation Hazard Notification

DANGER: Risk of fire, electric shock, or injury to persons. Read important safety instructions on inside front cover of these instructions.

WARNING: Risk of electrical shock. A licensed electrician should make all electrical connections.

WARNING: Risk of electrical shock. Connect only to a circuit protected by a Ground-Fault Circuit-Interrupter (GFCI) or Earth-Leakage Circuit-Breaker (ELCB).

WARNING: Risk of electrical shock. Disconnect power before servicing.

WARNING: Risk of injury or property damage. Please read all instructions thoroughly before beginning installation, including the following Product Requirements.

CAUTION: Risk of product damage. Do not lift the bath with airjets by the air channels or blower motor, or use the air channels or blower motor for structural support of the bath.

NOTICE: Follow all local plumbing and electrical codes.

B. Factory-Assembled Features

Factory installed components include water pump, air pump and control box and so on. No installation is needed.

WARNING: Unauthorized modification may cause unsafe operation and poor performance of the whirlpool. Do not relocate the whirlpool pump and air pump, or make other modifications to the whirlpool system, as this could adversely affect the performance and safe operation of the whirlpool. Kohler Co. shall not be liable under its warranty or otherwise for personal injury or damage caused by any such unauthorized modification.
A. Subfloor Preparation

Check the flooring under the bath, and make repairs as needed. Make sure the subfloor is level.

B. Prepare the Site

Make sure the flooring offers adequate support for your bath, and verify that the subfloor is flat and level.

BEFORE INSTALLING UNIT

Protect the Bath Unit
Position a protective covering or similar material in the bottom of the unit. Be careful not to scratch the bath surface.

NOTES:
1. Flush the water supply pipes thoroughly to remove debris.
2. Inspect the supply tubing for damage. Replace as necessary.
3. Observe local plumbing codes.
4. The minimum inlet water pressure for the faucet diverter is 0.05Mpa(0.5bar).

A. Tools Required
- Adjustable pipe wrench
- Rule
- Level
- Safety shoes
- Safety glasses
- Square
- Screwdriver
- Pliers
- Utility knife
- Adjustable wrench

B. Materials Required
- Plumbers putty
- Wall coverings(as necessary)
- Silicone sealant
- Gypsum cement(optional)
- Construction adhesive (optional)
- Protective covering for bathtub
- Nails

B. Preparing the Site

Check the flooring under the bath, and make repairs as needed. Make sure the subfloor is level.

B. Before Installing Unit

Protect the Bath Unit
Position a protective covering or similar material in the bottom of the unit. Be careful not to scratch the bath surface.

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BEFORE INSTALLING UNIT

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- Nails

C. Clearance Requirements

Check the rough-in and room dimensions to provide adequate available space for the bath unit.

A. 所需工具

B. 所需材料

C. 预留尺寸
INSTALL THE BATH

A. Locate the bath in the proposed position

Adjust the feet under the bath to make it level. Tighten the nut to fix the height of the bath.

**IMPORTANT:**
- The bath must be installed level on all top edges. Floor should be flat, level and free of any bumps or protrusions.
- Keep the clearance of minimum 15mm from floor to the apron for removing the apron. Be careful with the drain hose to prevent it to be squeezed.

A. 将浴缸放在合适的位置

调整浴缸底部可调支撑脚使浴缸达到水平位置。最后旋紧螺母，就可以固定浴缸高度。

注意：
- 浴缸必须水平安装。底层地板必须水平，不得有凹凸不平的现象。
- 为了拆装裙板，浴缸裙板离地最少15毫米的间隙。注意避免排水管受挤压。

B. Plumbing Installation and Electric Wiring

**CAUTION:** Risk of damage to bath bottom and subfloor.

1). When the bath is securely positioned, connect the drain to the trap and apply silicone sealant.
2). Connect drain with drainage pipe and check all connections for leak.

**CAUTION:** Risk of property damage. Ensure a watertight seal on the bath drain.

3). Ensure a seal on the bath drain and the floor drain.

4). The installation of the faucet and drain has been completed before the bath leaves factory. Connect cold and hot water supplies. Open the hot and cold water valves, and check the supply connections for leaks.

5). Connect power supply (220V/50Hz, 10A) to bath. This should be a separate line, direct from the switchboard.

**Note:** The electrical connections must comply with local authority regulations and must be done by an authorized electrician.

B. 安装卫生管道和电气连接

注意：避免损坏浴缸底部和底层地板。

1). 当浴缸就位后，将排水管与地漏相接，用硅胶密封。

2). 将落水装置与下水道连接，检查各连接处密封情况。

警告：存在产品受损危险，请确保浴缸落水装置的水密性。

3). 排水管与地漏连接处密封处理。

4). 龙头和排水在出厂之前已有您安装完毕。将冷热水管连接到您的水源。打开冷水及热水阀门，检查所有给水管接头是否有渗漏。

5). 将按摩浴缸连接到额定电压为220V/50Hz，额定电流为10A的供电线路，这根电源线应该是单独的从开关箱上接出。

注意：电气连接必须由授权电工来完成，操作必须符合当地电气规范。
6). Fill bathtub with water to the height of the overflow and trial run the massage function for 10-15 minutes. Check all the fittings for leaks and test the control functions. Check the pump and pipes union connections for leaks. Hand tighten union connections if required. Check bath drains and overflow for leaks.

7). After installation, please trial run the massage bath according to user’s manual.

**IMPORTANT:** Your spa has been factory tested and approved. It is the responsibility of the installer to test run the spa check all the fittings for leaks and test the control functions. NON OBSERVANCE WILL INVALIDATE FACTORY WARRANTY.

### C. Install and Remove the Apron

If the apron needs removing, please follow the steps below:
1) Remove the screw cap and loosen the screw.
2) Push the upper part of the apron inwards, pull down the apron and it can be removed easily.
3) When installing the apron, insert the top of the apron into the enclosement, then fix and cap the screws.

### D. Apply Sealant

1. After the bath is fixed, apply sealant around the bath.

**D. 硅胶密封**

1. 浴缸就位后，浴缸周围施以硅胶密封。

6). 对按摩浴缸注入水至溢水口高度，试运行按摩功能10-15分钟，检查所有的部件是否有泄露并测试控制系统，检查水管连接处是否有泄露。如有必要的话将各接头处再拧紧。检查排水口，溢水口是否有泄露。

7). 安装完成后，根据客户手册调试按摩浴缸。

**重要信息**：按摩浴缸已经工厂检测通过。安装人员有责任检查按摩浴缸的工作情况，检查所有安装有无渗漏。检查控制功能。疏忽导致的损坏，不能获得工厂的保修。
Bath: Your new vinyl pillow can be routinely cleaned with mild soap and water. Remove stubborn stains with cleaning products recommended for vinyl.

Pillow: Periodically use a vinyl treatment product to rejuvenate the appearance of the vinyl skin.

Faucet: All Finishes: Clean the finish with a mild soap and warm water. Wipe entire surface completely dry with a clean soft cloth. Many cleaners may contain chemicals, such as ammonia or chlorine, which could adversely affect the finish and are not recommended for cleaning.

Do not use abrasive cleaners or solvents on Kohler faucets and fittings.

DIRLLING AND CUTTING ACRYLIC

DRILLING: Small holes can be drilled with a twist drill, but the cutting edge MUST be backed off with an oil stone (the sharp edge dulled). Large holes must be drilled with a hole saw. Maximum drill size-12mm. Drill speeds-6mm x 1800 RPM-12 mm x 900 RPM.

NOTE: Always drill from acrylic surface.

CUTTING: If for any reason the acrylic requires cutting, use a fine tooth hacksaw and proceed with caution. Edges can be smoothed with a second-cut file and medium-fine sandpaper. If the surface of the acrylic should happen to be damaged, it can be restored by polishing with an abrasive cleaner. Deep scratches can be removed by rubbing with 600 grade wet & dry sandpaper then polishing.

CARE AND CLEANING OF YOUR PILLOW

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CLEAN-UP AFTER INSTALLATION

When cleaning up after installation, do not use abrasive cleansers as they may scratch and dull the surface. Use warm water and liquid, non-abrasive detergent to clean the surface.

Stubborn stains, paint, or tar can be removed with mineral spirits. Do not use cleaners containing solvent. Plaster can be removed by scraping with wood edge. Do not use metal scrapers, wire brushes, or other metal tools. One of the powder type detergents may be used on a damp cloth to provide mild abrasive action to the residual plaster.

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**Consumer Responsibilities**

Cleaning Acrylic Surfaces: Do not use abrasive cleansers on any acrylic surfaces, as they will scratch and dull the surface. Wipe out the bath after each use to prevent a build-up of soap and scum.

If the acrylic surface becomes dull, an automotive type rubbing compound *may be used on the unit, followed by an application of paste wax.

*We recommend: Rubbing compound mequias mirror glaze 28 metal polish (import product) or "green oil".*

**SERVICE**

The installer can check the "trouble shooting guide" before a service agent needs to be called. If the unit is still not operating properly advise your local merchant/distributor from whom you purchased your spa bath. It is important to give the following information:

- A. Warranty Number
- B. Bath type
- C. Date of purchase
- D. Details of complaint

**IMPORTANT CONSUMER INFORMATION**

**Consumer Responsibilities**

清洗压克力表面：请勿在压克力表面使用磨損性的清洁用具，以免擦伤浴缸表面，使其失去光泽。每次使用后，将浴缸擦干，以防止肥皂和污垢沉积。

若压克力表面失去光泽，先用汽车抛光剂*，然后再用粗腊打亮。

*我们推荐使用以下2种抛光剂：
① Mequias 鏡面光亮28金属上光剂。(进口)
② 抛光膏(绿油)。

**SERVICE**

请求维修人员维修前，安装人员可检查“故障检修指南”。如果产品不能正常工作，请告之所购产品处的经销商/代理商，重要的是，要告之以下信息：

- A. 保修号
- B. 浴缸类型
- C. 购买日期
- D. 故障详细情况