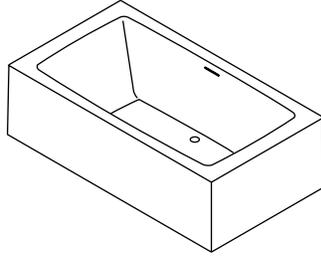


# Installation Guide

## Freestanding Bath

P50054

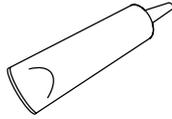


KALLISTA.

## Tools and Materials



Drill with  
1/2" Bit



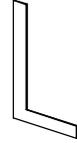
100% Silicone  
Sealant



Tape Measure



Pencil



Square

## Thank You For Choosing Kallista

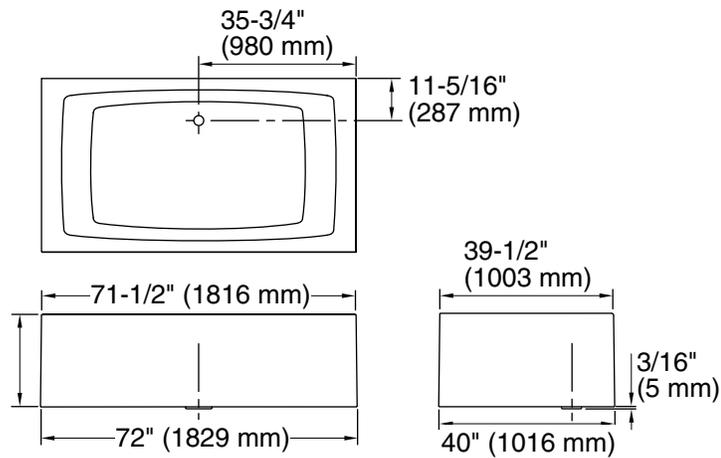
Thank you for choosing Kallista. Please take a few minutes to review this manual before you start installation. If you encounter any installation or performance problems, please don't hesitate to contact us from within the USA or Canada at 1-888-4-KALLISTA (1-888-452-5547).

## Before You Begin



**CAUTION: Risk of personal injury.** This bath is extremely heavy. Obtain sufficient help to carefully lift or move the bath.

- Observe all local plumbing and building codes.
- Carefully inspect the bath for damage before installing.
- This bath is intended for freestanding installation only.
- Two people are needed to install this product.
- Ensure proper access to the final plumbing connections before installing the bath.
- Install the bath to an adequately supported, level finished floor.
- The P21579 flip drain is required for proper installation of this bath.
- Kallista reserves the right to make revisions in the design of products without notice, as specified in the Price Book.



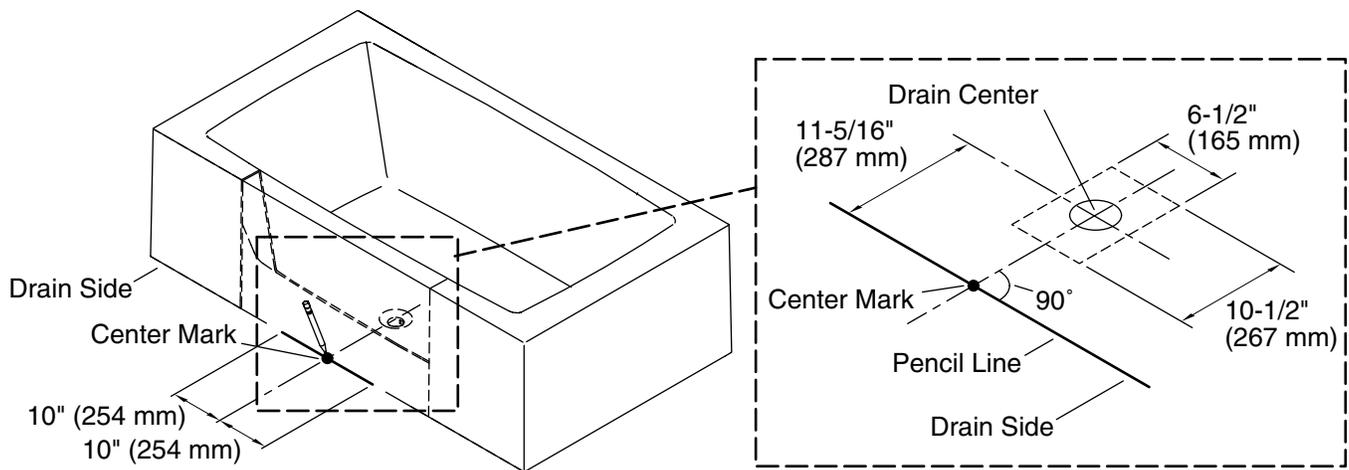
## 1. Prepare the Site

**NOTE:** The floor support under this bath must provide for a minimum of 65 lbs/square foot (317 kg/square meter) loading.

**NOTE:** This freestanding bath is best installed with access to the drain connections through the floor. Give special consideration to planning the plumbing and bath installations if this is not possible.

**NOTE:** Refer to the roughing-in illustration when preparing the site.

- Make sure the flooring offers adequate support for this bath.
- Install the finished flooring material. Make sure the finished floor is flat and level.

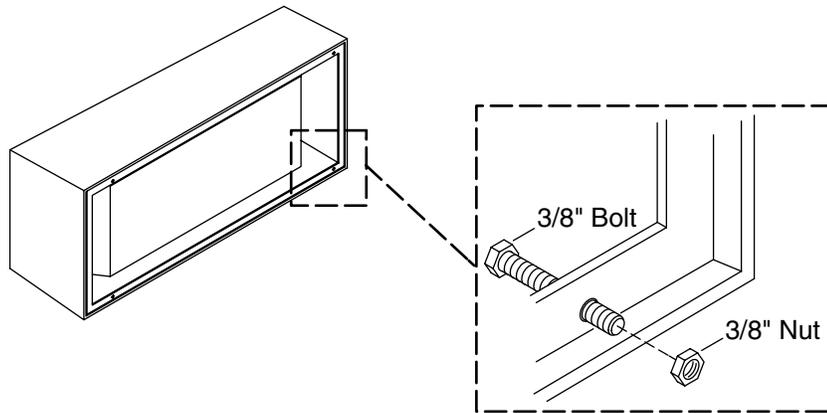


## 2. Prepare the Bath



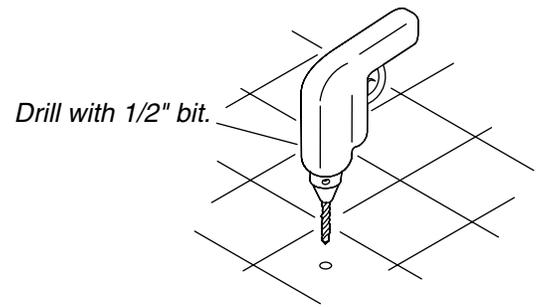
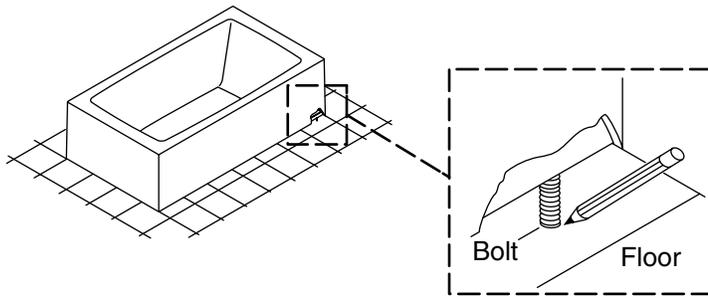
**CAUTION: Risk of personal injury.** This bath is extremely heavy. Obtain sufficient help to carefully lift or move the bath.

- With help, position the bath on the finished floor exactly where it will be installed.
- On the drain side of the bath, use a pencil to mark the center of the bath edge on the finished floor.
- Along the edge of the bath, draw a pencil line 10" (254 mm) in each direction from the center mark.
- Choose and mark the bath faucet location so the faucet water stream will not strike the drain.
- Move the bath out of the way.
- Use a square to locate and mark a line 11-5/16" (287 mm) in from the center of the pencil line. This is the drain center location.
- Mark and cut a 6-1/2" (165 mm) wide by 10-1/2" (267 mm) long hole through the floor centered around the drain center location mark.
- Position the faucet supply lines. Cap the supplies and check for leaks.



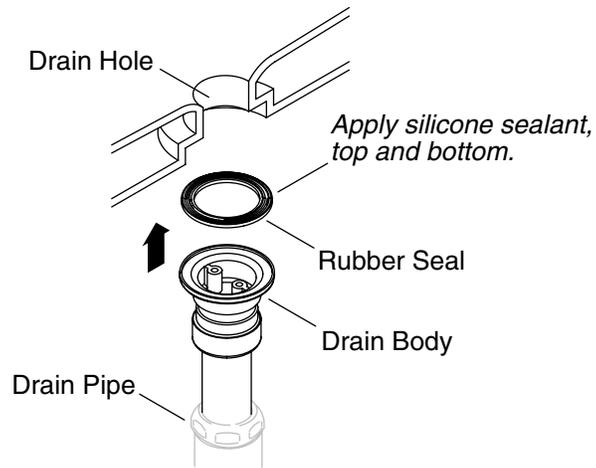
### 3. Install the Positioning Bolts

- With help, carefully tip the bath onto its side on a clean, protective surface.
- Install a 3/8" positioning bolt and nut into each of the four holes in the metal bath frame corners.
- Securely wrench tighten the nuts.



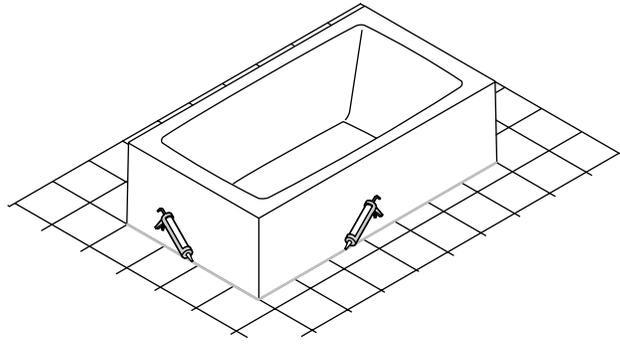
#### 4. Mark and Drill Hole Locations

- With help, position the bath on the floor in the desired location.
- Use a pencil to mark the four positioning bolt locations on the finished floor.
- Move the bath to the side.
- Drill 1/2" holes at least 2" (51 mm) deep at the four marked bolt locations.



## 5. Install the Drain

- Install the flip drain (P21579) tailpiece and drain body to the waste drain plumbing according to the flip drain installation instructions.
- Temporarily install the rubber seal to the top of the drain body with the ribbed surface facing up.
- With help, carefully lift the bath into position with the positioning bolts in the holes in the floor. **Do not** secure the bath to the floor at this time.
- Verify the fit of the bath with the drain body and rubber seal. Remove the bath and make any drain body or tailpiece height adjustments.
- Remove the rubber seal, and apply 100% silicone sealant to both sides of the rubber seal.
- Reinstall the rubber seal to the top of the drain body with the ribbed surface facing up.



## 6. Complete the Installation

- With help, carefully lift the bath into position so the positioning bolts are in the holes in the floor.
- Verify that the bath is sitting flat against the floor.
- Complete the drain installation according to the flip drain installation instructions.
- Apply a continuous bead of 100% silicone sealant completely around the bath where it meets the floor.
- Install the bath faucet according to the faucet manufacturer's instructions.







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